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S115709

D5337-011
Job Sheet 182848



Part No: D5337-011

Job Qty: 1 ea

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 10/2/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/2/18	10/2/18	0.00	0.00	Start Up Stores/Pkg-1	✓	HL 18-10-03
100	Packaging	1 pcs	10/2/18	10/2/18	0.00	0.00	Packaging1-5		HL 18-10-02
110	HandFinish	1 pcs	10/2/18	10/2/18	0.00	0.76	HandFinish4		HL 18-10-03
120	QC	1 pcs	10/2/18	10/2/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs	10/2/18	10/2/18	0.00	0.00	Packaging3-2		DAS 21 9-89
140	QC21-SA	1 Ea	10/2/18	10/2/18	0.00	0.00	QC21		21 9-89 18-10-05

Part Op Descriptions: **110 - MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6)**



Container No: S115709



Part: D5337-011

Job No: 182848

Serial No/Batch: S115709

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/03/18

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Job BOM					005764
Part / Item	Component Name	Quantity	Operation	Container	
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	5019014	
AN3-13A	Bolt	4 Ea (4 ea)	90-Start up Operation	5098032	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276	
AN3-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089286	
AN310-4	Nut	5 Ea (5 ea)	90-Start up Operation	5082904	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268	
AN4-12	Bolt	5 Ea (5 ea)	90-Start up Operation	5074206	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068640	
CBL-1240	Cable	.7700 ft (.77 ea)	90-Start up Operation	5071158	
CBL-460	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	5092216	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5097106	
D2537 X	Bushing	2 Ea (2 ea)	90-Start up Operation	X 5115452	
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5094395	
D3917-3 X	Washer	10 Ea (10 ea)	90-Start up Operation	X 5115446	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5072726	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068384	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068380	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5112584	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097232	
D3953-9 Y	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	X 5115399	
D3969-7	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	F163272	
D5319-175	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5007385	
D5322-041	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5095060	
D5323-1	Bumper	4 Ea (4 ea)	90-Start up Operation	5057891	
D5324-1	Drag Bracket	1 Ea (1 ea)	90-Start up Operation	5068686	
D5331-041	Basket Base Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5111303	
D5336-041	Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5110427	
D5336-043	Basket Lid Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5110422	
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	90-Start up Operation	5097621	
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	5076007	
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5078252	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5083543	
MS24665-151	Cotter Pin	5 Ea (5 ea)	90-Start up Operation	5053951	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044188	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1	
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	5083558-1	
NAS1149F0432P	Washer	10 Ea (10 ea)	90-Start up Operation	5103666	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5067901-2	
NAS1149FN432P	Washer, #4	4 Ea (4 ea)	90-Start up Operation	F120306	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	722	0
	AN3-13A	4	120	0
	AN3-16A	2	124	0
	AN3-7A	2	381	0
	AN310-4	5	126	0
	AN310C4	2	153	0
	AN4-12	5	84	0
	AN5-17A	4	114	0
	CBL-1240	1	210	0
	CBL-460	2	255	0
	D2535	2	60	0
	D2537	2	18	0
	D2690-6	1	44	0
	D3917-3	10	43	0
	D3953-17	2	27	0
	D3953-19	1	19	0
	D3953-21	1	13	0
	D3953-3	2	10	0
	D3953-7	2	26	0
	D3953-9	2	11	0
	D3969-7	1	4	0
	D5319-175	1	6	0
	D5322-041	1	5	0
	D5323-1	4	16	0
	D5324-1	1	6	0
	D5331-041	1	1	0
	D5336-041	1	1	0
	D5336-043	1	1	0
	MS17984-C410	1	16	0
	MS20600-AD4W3	4	167	0
	MS21042L3	8	3,455	0
	MS21042L5	4	994	0
	MS24665-151	5	268	0
	MS24665-300	2	134	0
	NAS1149C0432R	2	2,835	0
	NAS1149F0332P	12	1,693	0
	NAS1149F0432P	10	1,649	0
	NAS1149F0563P	4	986	0
	NAS1149FN432P	4	138	0

Part Specifications

Specifications could not be found.

Plex 9/5/18 9:02 AM dart.white.jesse